

COMBISTOP PROGRAM SCHEDULE

COMBISTOP are electromagnetically actuated dual surface spring-applied DC brakes for dry application. The braking force is applied by the springs and released through the electromagnetic force. These brakes are successfully working in the most demanding applications and are used wherever rotating masses must be stopped or shafts need to held in a precise position.

High quality materials together with high precision manufacturing, process inspections and functional testing guarantee reliable, safe operation.

On request we can design the COMBISTOP brake to your requirements, for example the brake can be supplied with pre-mounted armature and increased torque.

Please bear in mind that the rated torques are achieved after a required running-in process.

• certified to  on request

PROGRAM SCHEDULE

COMBISTOP ELECTROMAGNETICALLY ACTUATED DUAL-SURFACE SPRING APPLIED DC BRAKES

Mini brake	0.3 ... 2 Nm	Page 5	COMBISTOP M
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TECHNICAL DATA

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ACCESSORIES

COMBISTOP	M	N	H	T	D
Flange	x	x	x	x	x
Friction disc		x	x		
Dust protection ring		x	x		x
Micro switch		x	x		x
Hand release	x	x	x	x	
Terminal box		x	x	x	x

stands for MINI Brake, the small compact solution with torques up to 2 Nm. The brake is characterized by a particular compact construction, it is designed for small loads and holding functions without torque adjustment and adjustability and available with or without hand release.

Range of application:

e.g. general machine building, small-power motors, automation technique, apparatus engineering.

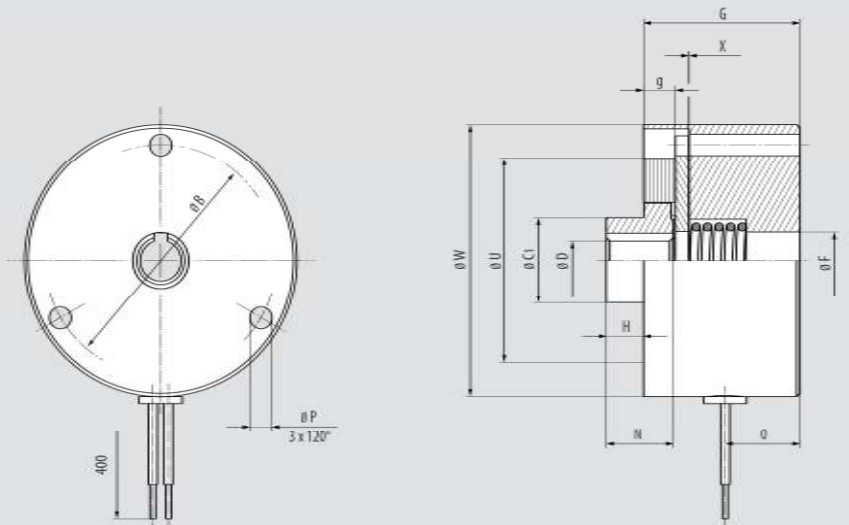


SIZE	T _{2N} ¹⁾ [Nm]	P ₂₀ [W]	A	B	C ₁	D ²⁾ max.	F	G	H	K	N	O	P	T	U	V	W	X	a ₁	b ₁	c	e	g	h	m ³⁾	α°	weight [kg]
0B 08	0.3	6	34	12.5	8	8.3	23	5.5	9.8	11	3.2	30	40	0.1								4.7					0.15
00 08	0.5-2	11-15	59.5	52	10	14	29.5	0.5-1	4.5	16	18	4.3	5	43.5	26	59.5	0.15	41	36.5	2	7	5.5	10.2	0.8	7	0.4	

All dimensions in mm keyway according to DIN 6885/1 according to VDE 0580, isolation class „B“¹⁾ rated torque after running in process.
²⁾ bore Ø 10 mm H7, otherwise H8 ³⁾ Mounting dimension „m“ with attracted armature

COMBISTOP M

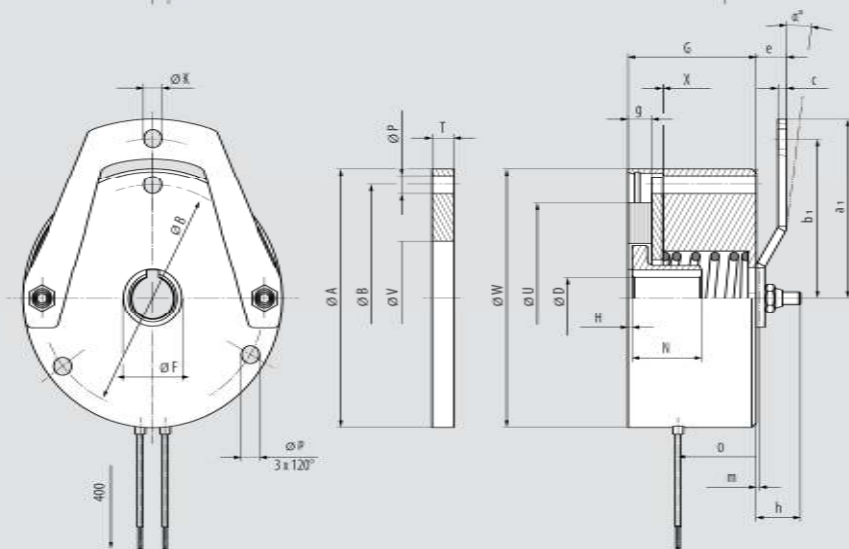
0B 08 110 ... without hand release



COMBISTOP M

00 08 110 ... without hand release

00 08 130 ... with hand release



Accessories **COMBISTOP M**

- flange

COMBISTOP N AND H

COMBISTOP **N** and **H** are the standard series of dual-surface spring-applied brakes in two designs:

- dynamic applications with continuous stress **COMBISTOP N**
- static applications with short-term stress **COMBISTOP H**

COMBISTOP N:

- Rated torque in the range 5 ... 1000 Nm
- designed for dynamic applications with regular brake applications at high speed!

Range of application:

e.g. brake motors, geared brake motors, wind energy plants, refrigerated warehouses

Option:

- Cold Climate Version CCV (-40 ... +60 °C)
- ISO-class F + H
- Micro switch

Accessories COMBISTOP N

- Flange
- Friction disc (up to size 06)
- Duats protection ring

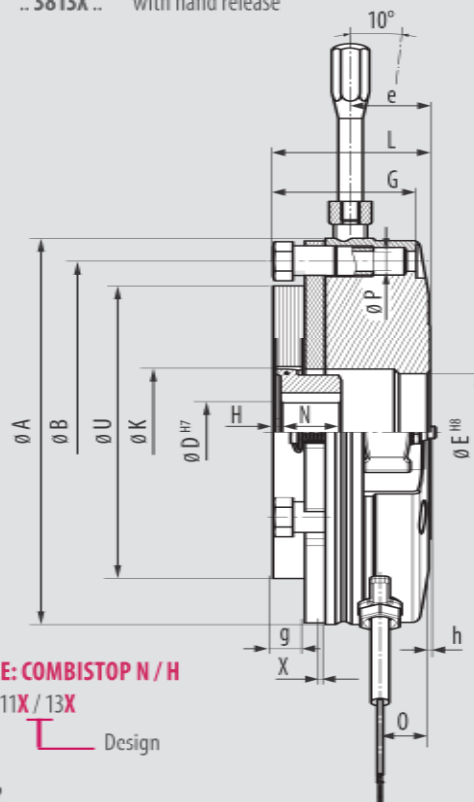
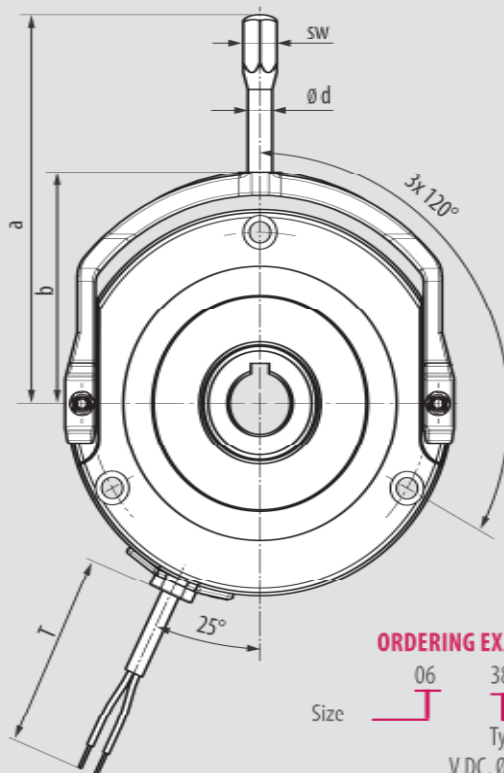


COMBISTOP N - dynamic operation

COMBISTOP H - static operation

.. 3811X .. without hand release

.. 3813X .. with hand release



ORDERING EXAMPLE: COMBISTOP N / H

Size 06 38 11X / 13X
 Type
 VDC, ø D ? Design

SIZE	Version „N“		Version „H“		A	B	D max.	E	G	H	K	L	N	O	P	T	U	X	a	b	d	e	g	h	sw	weight [kg]
	T _{2N} ¹⁾ [Nm]	P ₂₀ [W]	T _{2N} ¹⁾ [Nm]	P ₂₀ [W]																						
02	5	25	7.5	25	85	72	15**	22	34.2	1-1.5	22	37.7	18	11.5	3x4.2	500	60	0.2	105.5	53.5	8	23	7.5	-	11	1
03	10	30	15	30	102	90	20	32	37.2	2-2.5	31	41.7	20	13	3x5.3	500	77	0.2	114	62	8	25.5	8	-	11	1.5
04	20	30	30	30	127	112	25	38	47.2	2-2.5	37	51.7	20	16.5	3x6.5	500	96	0.2	128	76	8	26.2	10.5	1.8	11	3
05	36	48	50	48	147	132	30	42	52.7	2.5-3	42	57.7	25	18.5	3x6.5	500	115	0.2	166	86	10	30.5	12	1.8	14	4.5
06	70	62	90	75	164	145	35**	47	59.8	2.5-3	42	68.8	30	20	3x8.5	500	115	0.3	176	96	10	39.5	12	-	14	7
07	100	65	150	90	190	170	45	62	68	3	57	75.5	30	21.5	3x8.5	750	149	0.3	225	115	14	41	14	-	17	10
08	150	75	225	90	218	196	60	78	80	4.5	57/76*	87.4	35	27	3x8.5	750	175	0.4	235	125	14	46.5	16	-	17	16
09	250	80	375	115	253	230	60	97	88.2	5	76	101.7	40	28	3x10.5	750	206	0.4	256	146	14	56	18	-	17	26
10	500	130	750	180	307	278	75	120	98.8	9.5	92	110.8	50	25	6x10.5	750	252	0.5	335	175	16	59	22	-	19	39
11	1000	180	1500	280	363	325	90	140	122.1	-	-	134.5	100	30.5	6x12.5	1000	300	0.6	***	***	***	***	30	***	***	80

All dimensions in mm keyway according to DIN 6885/1 Standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, isolation class „B“, 100% on time, Type of protection IP40, with dust protection ring IP44

¹⁾ rated torque after running in process * hub bore > ø 45 ** keyway according to DIN 6885/3 *** mech. release with hexagon screw

COMBISTOP H: Rated torque in the range 7.5 ... 1,500 Nm - designed for static applications, i.e. braking from low speeds and secure holding of loads!

Range of application

e.g. electronically controlled or regulated drives, wind energy plants, refrigerated warehouses

Accessories **COMBISTOP H**

- Flange
- Friction disc (up to size 06)
- Dust protection ring



COMBISTOP T

A brake design which are always used whenever the application puts higher demands on the protection class.

COMBISTOP T:

the IP 65-brake with identical hole circle such as COMBISTOP N and H, optionally completely closed on the backside or prepared for the attachment of tacho-generators or shaft sealing ring.

Range of application:

e.g. general machine building, crane construction, ship gear, wind energy plants, refrigerated warehouses

COMBISTOP T

- .. 28G10 standard version without hand release
- .. 28G20 standard version with hand release
- .. 28G1T for tacho-generators without hand release
- .. 28G2T for tacho-generators with hand release
- .. 28G1W for shaft sealing ring without hand release
- .. 28G2W for shaft sealing ring with hand release

SIZE	T _{2M} ¹⁾ [Nm]	P ₂₀ [W]	A	A ₁	B	C	D [max.]	E	E ₁	F	G	H	K	L	L ₁	M	M ₁	N	O
02	5	25	98	102	72	34	15**	53.5	86	94.5	88	1-1.5	22	39	38	2.4	88 x 3	18	25.5
03	10	30	118	123	90	37	20	64	107	116	109.5	2-2.5	31	42.8	41.8	2.4	110 x 3	20	24.8
04	20	30	143	148	112	47	25	80	130	139	132	2-2.5	37	52.8	51.8	2.4	132 x 3	20	35
05	36	48	165	170	132	51.5	30	102	148	158.5	152	2.5-3	42	58.3	57.3	2.4	152 x 3	25	40.5
06	70	62	180	186	145	60	35**	115	168	176.5	170	2.5-3	42	68.8	67.8	2.4	170 x 3	30	48
07	100	65	210	216	170	68	45	144	197	206	196	3	57	74.2	73.2	3.5	196 x 4	30	54
08	150	75	240	246	196	77	60	160	217	235.5	225	4.5	57 76*	86.5	85.5	3.2	225 x 4	35	61.5
09	250	80	276	280	230	88	60	180	254	272	260	5	76	102	101	3.5	260 x 5	40	69

SIZE	P	P ₁	P ₂	R	T	T ₄	V	X	a	b	d	e	f	g	k	l	s	sw	β	Weight [kg]
02	4.2	8	M4	0.5	500	6	37	0.2	105.5	53.5	8	15.5	22	34	7	41	M4	11	10	1.3
03	5.3	11	M5	1.5	500	7	48	0.2	114	62	8	18.5	32	40	7	52	M5	11	10	2
04	6.5	11	M6	1.5	500	9	60	0.2	128	76	8	25.5	38	54	7	66	M5	11	10	3.5
05	6.5	11	M6	2	500	9	70	0.2	166	86	10	30.5	42	64	7	76	M5	14	10	5
06	8.5	15	M8	2	500	11	70	0.3	176	96	10	64	47	75	7	88	M5	14	15	8.5
07	8.5	15	M8	2	750	12	75	0.3	225	115	14	34	62	85	8	100	M6	17	15	14
08	8.5	15	M8	3.5	750	14	95	0.4	235	125	14	76.3	78	100	8	120	M6	17	15	18
09	10.5	18	M10	4.0	750	15	95	0.5	256	145	14	69	78	110	8	130	M6	17	15	28

see dimensions diagram 28.M01-3-0031

All dimensions in mm keyway according to DIN 6885/1 standard voltage 24/105/180/205 V DC according to VDE 0580, ISO-class „B“, 100% on time,
¹⁾ rated torque after running in process * hub bore > ø 45 ** keyway according to DIN 6885/3, Attention: under the fixing screws are sealing washer (DIN7603) have to be used

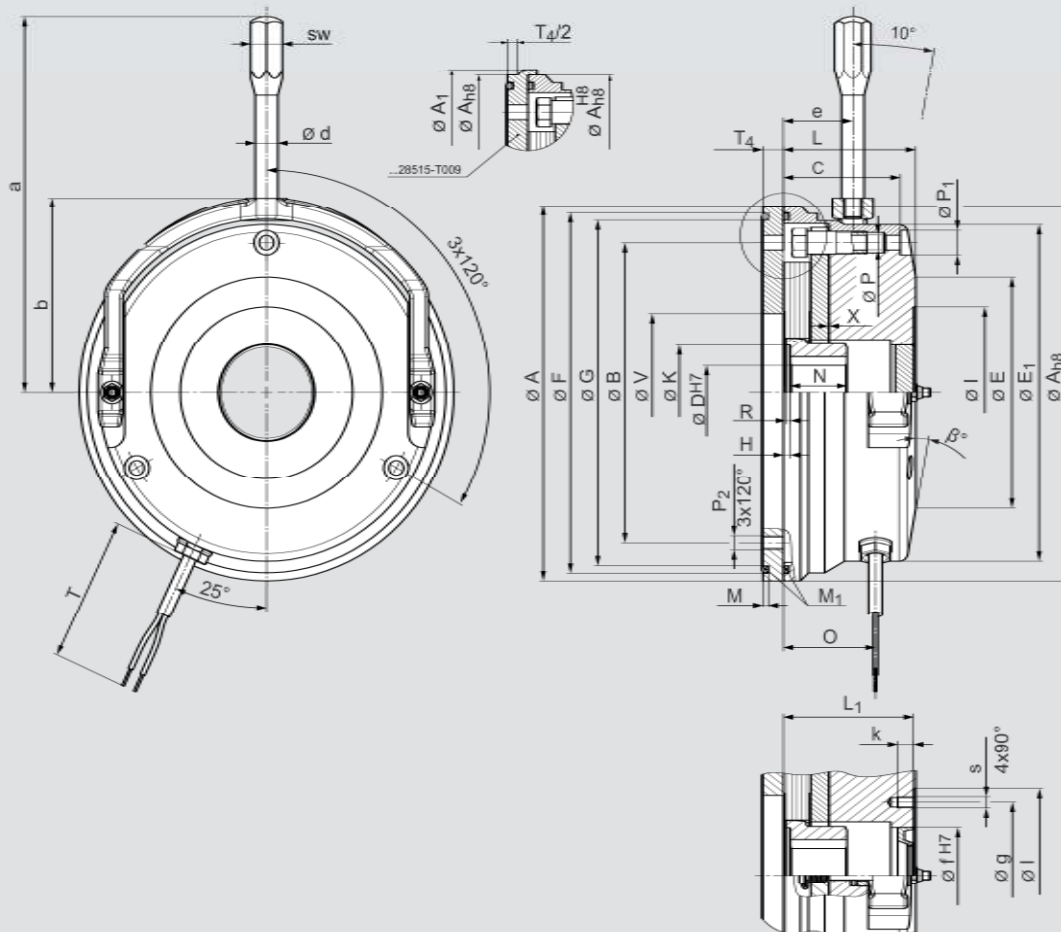
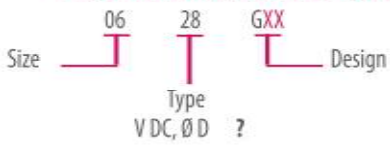
Option

- Cold Climate Version CCV (-40 ... +60 °C)
- ISO class F + H

Accessories COMBISTOP T

- Flange
- Hand release
- Shaft sealing ring

ORDERING EXAMPLE: COMBISTOP T



COMBISTOP D

COMBISTOP D stands for double safety and covers a series of double brakes, which is prepared for tasks with redundant brake circuits.

The mechanical construction with two completely independent fail-safe spring-applied brakes meets the requirements according to DIN 56950 (BGV C1). The brakes are supplied ex factory, ready for attachment with preadjusted air gaps.

Range of application: Safety applications such as cranes, hoists and freight elevators.

Option: ISO class F

see dimension diagram 38.003-3-0714

SIZE	$T_{2M}^{1)}$	P_{20}	A	B	C	D_1/D_2	E	F	H	L_1	L_2	M	N_1	N_2	R_1	T
	[Nm stat.]	[W]				[max.]										
02	2x5	2x25	85	72	22	15**	22	36	92	9.5	1.5	18	27.5	13	8	500
03	2x10	2x30	102	90	32	20	31	48	106	12.5	2.5	20	34	17	10	500
04	2x20	2x30	127	112	38	25	37	60	121	12.5	2.5	20	39	23	10	500
05	2x36	2x48	147	132	42	30	42	70	135	14	3	25	41	21	11	500
06	2x70	2x62	164	145	47	35**	42	70	157	16	3	30	45	20	13	500
07	2x100	2x65	190	170	62	45	57	75	180	18.5	3	30	59	37	15	750
08	2x150	2x75	218	196	78	60	57/76*	100	192	19.5	5	35	55	33	14.5	750
09	2x250	2x80	254	230	97	60	76	100	223	22	5.5	40	65	45	16.5	750
10	2x500	2x130	306	278	120	75	92	120	241	27	10	50	63	36	17	750
11	2x1,000	2x180														

on request

SIZE	X	a	b	d_1	d_2	e_1	e_2	m	FASTENING SCREWS				Weight [kg]
									Z 1/2/3	Z_1	Z_2	Z_3	
02	0.2	105.5	53.5	34.2	39.4	45.5	22.5	0.8	M4	3x8.8	3x8.8	3x8.8	2.5
03	0.2	114	62	37.2	47.5	54	27	1	M5	3x8.8	3x8.8	3x8.8	4
04	0.2	128	76	47.2	51.4	65	31	1.4	M6	3x8.8	3x8.8	3x8.8	7
05	0.2	166	86	52.7	55.9	72	33	1.5	M6	3x10.9	3x8.8	3x8.8	11
06	0.3	176	96	59.8	64.6	81	36	1.8	M8	3x10.9	3x8.8	3x8.8	16
07	0.3	225	115	68	77.1	94	45	2	M8	6x8.8	3x8.8	3x8.8	26
08	0.3	235	125	79.9	82.1	97	50	2	M8	6x10.9	3x10.9	3x10.9	35
09	0.3	256	146	88.9	94.9	107	56	2.3	M10	6x8.8	3x10.9	3x10.9	55
10	0.4	335	175	98.6	105	121	61	2.7	M10	6x10.9	6x8.8	3x8.8	85
11													

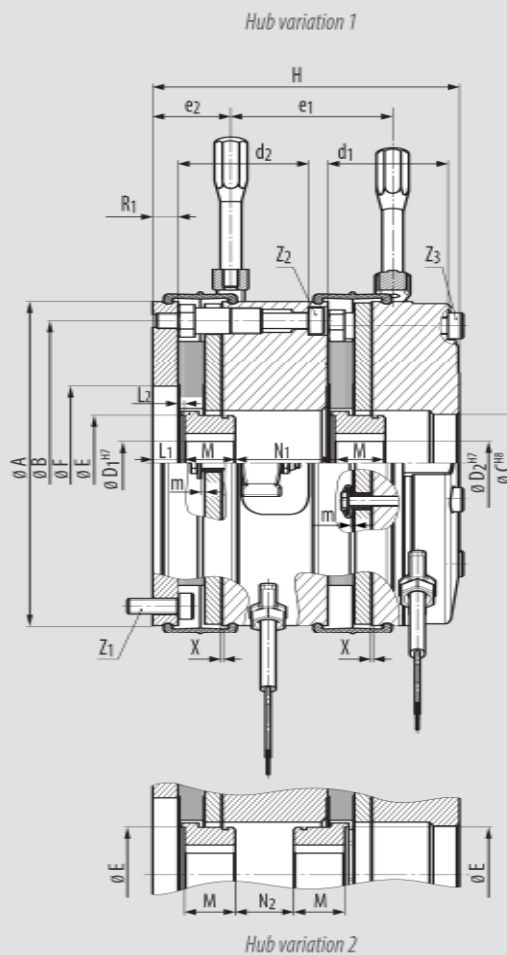
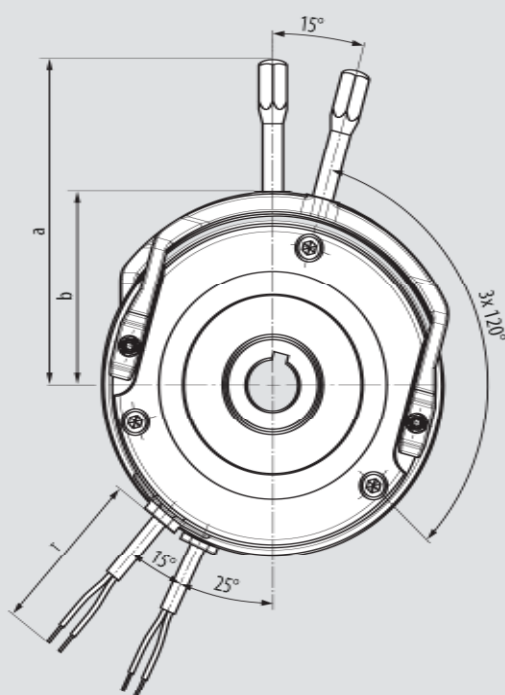
on request

All dimensions in mm keyway according to DIN 6885/1 standard voltage 24 / 105 / 180 / 205 V DC according to VDE 0580, ISO-class „B“, 100% on time, 1) rated torque after running in process * hub bore > ø 45 ** keyway according to DIN 6885/3

Accessories **COMBISTOP D**

- Micro switch
- Dust protection ring
- Flange
- Friction disc (up to size 06)

ORDERING EXAMPLE: COMBISTOP D



COMBISTOP ACCESSORIES

To adapt the spring-applied brakes to the various requirements of different applications an extensive program with a wide range of accessories is available.

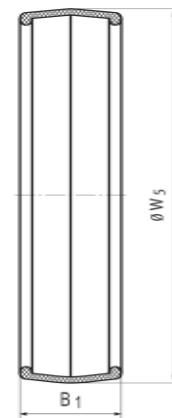
Please contact us to discuss your requirements. To ensure correct selection we have on hand an experienced team of application engineers to assist you in all aspects of selection, enabling you to get the optimum solution.

ACCESSORIES - DUST PROTECTION RING (IP44) .. 08 550 0009

	ARTICLE NUMBER XX08550 0009									
SIZE	02	03	04	05	06	07	08	09	10	11
B ₁	22,5	25	33	33,5	38,5	45,5	49	54,5	63	upon request!
W _s	86	103	129	149	167	195	222	259	310	

All dimensions in mm

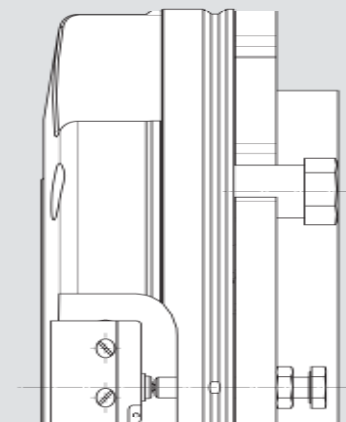
To protect the friction surfaces against dust or dripping water different sizes of dust protection rings are available. When fitting the COMBISTOP with a dust protection ring the friction disc **xx38515-xxxx** must be used on the motor side. This friction disc will be supplied stainless steel and is especially designed to hold the dust protection ring.



OPTION - MICRO SWITCH

The use of COMBISTOP can be fitted with a micro switch for monitoring the functions or the wear.

The use of COMBISTOP with micro switch is particularly sensible for braking motors on hoisting gears that are operated with frequency inverters.



Friction discs and flanges provide suitable counter-rotation surfaces for the spring applied brakes.

ACCESSORIES - FRICTION DISC .. 38 515

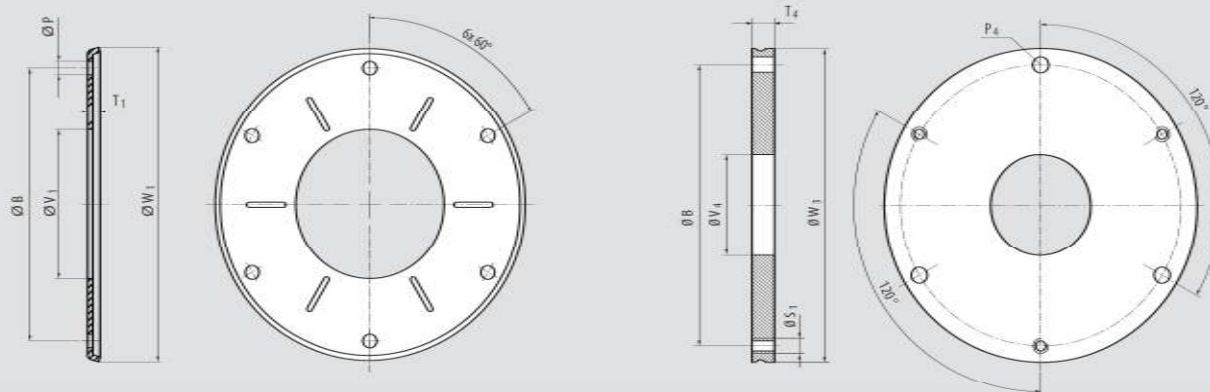
	ARTICLE NUMBER XX38515 XXXX									
SIZE	02	03	04	05	06	07	08	09	10	11
B	72	90	112	132	145					
P	4.5	5.5	6.5	6.5	9					
T ₁	1.5	1.5	1.5	1.5	1.5					
V ₁	37	48	60	72	72					
W ₁	86	106	131.5	152	170					
Weight [kg]	0.05	0.10	0.15	0.25	0.35					

All dimensions in mm

ACCESSORIES - FLANGE WITH COLLAR FOR DUST PROTECTION RING .. 38 510

	ARTICLE NUMBER XX38510 0009										
SIZE	00	02	03	04	05	06	07	08	09	10	11
B	52	72	90	112	132	145	170	196	230	278	325
P ₄		3x4,3	3x5,3	3x6,4	3x6,4	3x9	3x9	3x9	3x11	6x11	6x13
S ₁		3xM4	3xM5	3xM6	3xM6	3xM8	3xM8	3xM8	3xM10	6xM10	6xM12
T ₄	5	6	7	9	9	11	11	11	11	12,5	20
V ₄	26	20	30	40	45	55	65	75	90	120	160
W ₃	60	83	100	125	145	163	190	217	254	306	363
Weight [kg]	0,08	0,20	0,35	0,75	1	1,50	2,10	2,70	3,70	5,90	12,7

All dimensions in mm



COMBISTOP TECHNICAL DATA

SIZE	Operating-stop [rpm]	max. speed		J		G _{min} [mm]	X _N [mm]
		Type M. T emergency stop [rpm]	Type N. H. D emergency stop [rpm]	Type M. T [10 ⁻³ kgm ²]	Type N. H. D ¹⁾ [10 ⁻³ kgm ²]		
00	3,000	6,000	-	0.001	-	-	-
02	3,000	6,000	6,000	0.025	0.025	5.5	0.4
03	3,000	6,000	6,000	0.072	0.072	6.5	0.5
04	3,000	6,000	6,000	0.136	0.136	8	0.6
05	3,000	5,000	5,000	0.35	0.35	10	0.6
06	3,000	5,000	5,000	0.56	0.56	10	1
07	3,000	4500	4500	1.57	1.57	10	1
08	3,000	3500	3500	5.92	5.92	11	1.2
09	1,500	3,000	3,000	7.38	7.38	12	1.2
10	1,500	3,000	3,000	20.54	20.54	14	1.5
11	1,500		2,000		180.7	28	1.5

g_{min} min. permissible lining thickness [mm] 1) for brake type D use for calculation 2 x [J]

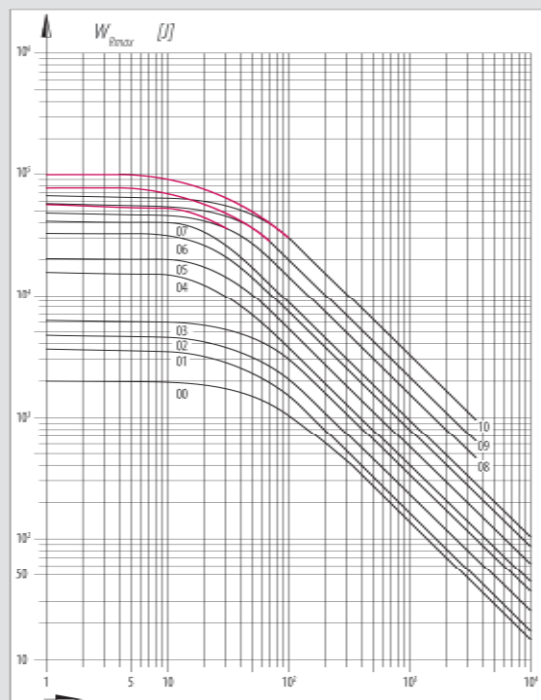
PERMISSIBLE FRICTION W_{Rmax} [J] DEPENDENT THE SWITCHING FREQUENCY

Valid only for the stated revolutions per minute

type **M, T, N, H, D** size 00 ... 07 - 3000 rpm
 type **T, N, H, D** size 08 ... 11 - 1500 rpm

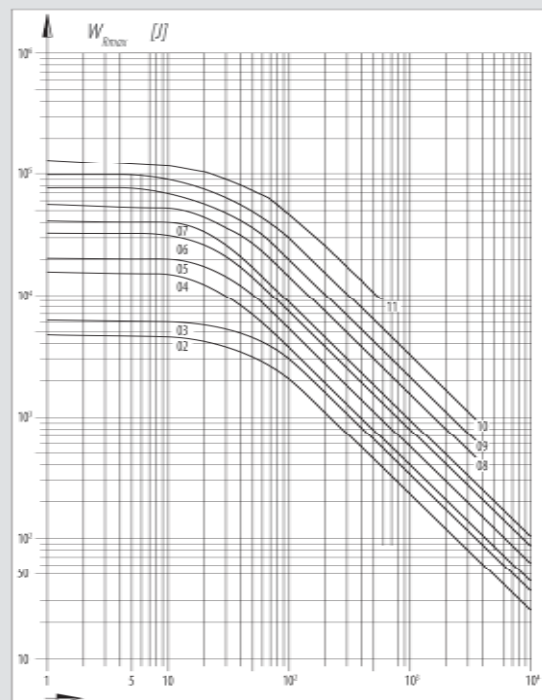
The values for W_{Rmax} are valid for standard brakes and a second friction surface of casting. Depending on application these values may be exceeded or remained under. Rustfree friction discs, or speeds higher than specified in the diagram, reduce the permissible friction work considerably.

Friction switching frequency Type M, T



switching frequency per hour
 Red line for brake without friction disc

Friction switching frequency Type N, H, D



switching frequency per hour

SWITCHING CYCLES AND SWITCHING TIMES

SIZE	SWITCHING CYCLES						AC-SWITCHING				DC-SWITCHING			
	SC ₁		SC ₂		t ₂		t _{11~}		t _{1~}		t ₁₁₌		t ₁₌	
	[rpm]		[rpm]		[ms]		[ms]		[ms]		[ms]		[ms]	
	M, T	N, H, D	M, T	N, H, D	M, T	N, H, D	M, T	N, H, D	M, T	N, H, D	M, T	N, H, D	M, T	N, H, D
00	70		140		35		60		100		12		25	
02	60	60	120	120	40	40	40	70	90	100	10	10	20	20
03	40	60	75	75	60	55	80	100	140	150	15	15	30	30
04	40	60	75	75	100	90	140	180	200	200	20	25	50	50
05	25	25	50	50	120	110	180	220	240	240	25	25	55	55
06	5	5	10	10	240	240	200	260	330	330	25	25	90	90
07	5	5	10	10	240	220	400	400	650	650	50	40	150	120
08	5	5	10	10	300	320	700	700	900	900	60	50	180	180
09	2	2	5	5	350	350	900	900	1,200	1,200	60	60	220	220
10	1	2	3	3	350	400	1,400	1,400	1,800	2,000	60	100	250	300
11		1		2		750		3,100		3,500		450		1000

SC₁ applicable for rectifiers:

0291010-CE07

0291020-CE07

0291010-CEMV

SC₂ applicable for rectifiers:

0491010-CE07

0491020-CE07

0591010-CE09

0691010-CE09

COMBISTOP Typs: M, T, N, H, D (see page 4)

SC maximum permissible switching cycle:

at DC-side switching, 100% on time and max. operating temperature of 80 °C.

[rpm]

t₁ engaging time:

time from disconnecting the current to attaining 0,9 T_{2N}.

[ms]

t₁₁ engaging delay time:

time from disconnecting the current to the rise of the torque.

[ms]

t₂ release time:

time from connecting the current to the beginning of torque decrease.

[ms]

The designation of the switching times corresponds to DIN VDE 580

SWITCHING CYCLES COMBISTOP WITH POWERBOX

SIZE	t ₂	max. air gap	switching cycles
	[ms]	[mm]	[rpm]
02	20	1.0	55
03	35	1.8	40
04	50	2.1	40
05	60	3.0	25
06	120	3.0	5
07	120	3.5	5
08	150	3.0	5
09	170	3.5	2
10*	180	4.5	1

* Continuous operation only permissible 45 °C!

230 V AC input voltage and 105 V DC coil Switching times apply to rated air gap X

Switching cycles apply to DC side switching

POWERSUPPLY

COMBISTOP requires DC voltage for operation. For the power supply different half-wave or full-wave rectifiers of the series COMBITRON 98 are available for DC or AC-side switching, which, depending on the type, are suitable for connection voltages up to 720 V AC rated voltage.

The switching characteristics and functions of the COMBISTOP can be optimized through the rapid switch rectifier COMBITRON 98..