

GP-X SERIES

High Speed·High Accuracy Eddy Current Type Digital Displacement Sensor



High-speed sampling and high resolution
The new proposition for even more variegated data collection and processing.



We've realized a 25 μ s (40,000 times/sec.) ultra high sampling speed

With a 25 μ s ultra high sampling speed, the **GP-X** series won't miss even high speed work displacements.

Now available with ultra-accuracy 0.02 % F.S. resolution measurement

With the resolution, 0.02 % F.S. (Note), they can perform high-accuracy measurements of micro-displacements. (Average number of samples: 64)

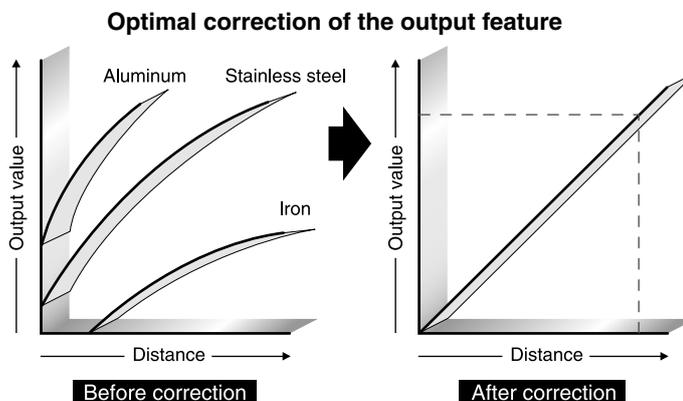
Note: **GP-XC3SE** and **GP-XC5SE**
Resolution: 0.04 % F.S.

Stable temperature characteristics, 0.07 % F.S./ $^{\circ}$ C

By combining the sensor head with the controller, we've realized 0.07 % F.S./ $^{\circ}$ C. They are highly resistant to ambient temperature changes enabling stable micro-displacement measurements.

They perform with a ± 0.3 % F.S. linearity for stainless steel and iron

Because they perform with a ± 0.3 % F.S. linearity, they can be used for sensing stainless steel and iron enabling precise measurements not affected by the work's material. Specifications corresponding to each material (stainless steel, iron, aluminum) has already been inputted in the controller enabling the easy selection of the setting that is most suitable for the particular material used.

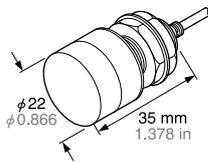


IP67g sensor head variation

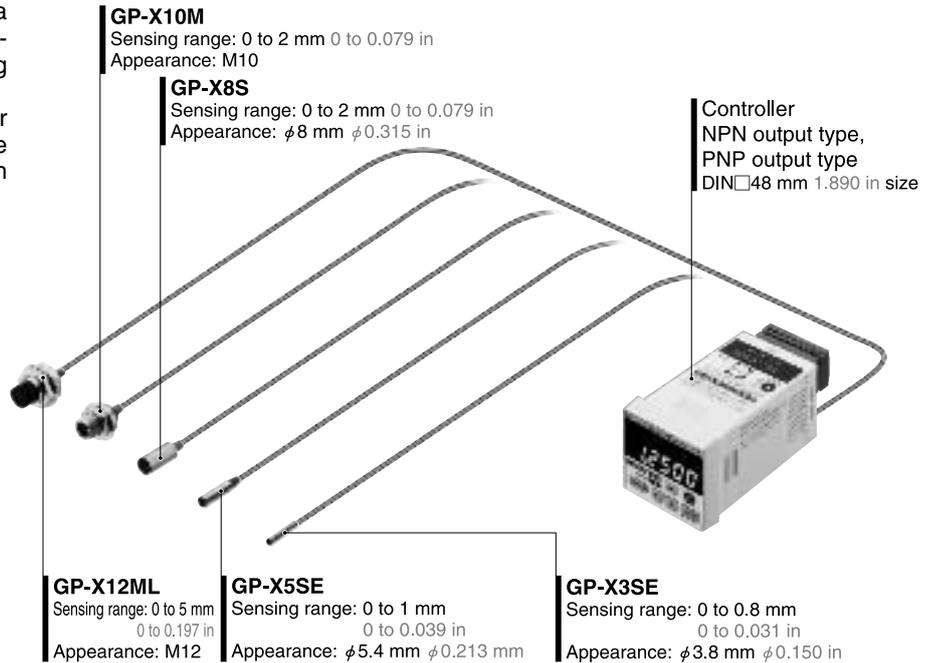
6 types of sensor heads from the ultra compact $\phi 3.8$ mm $\phi 0.150$ in cylindrical type to the long range sensing type are available.

All sensor heads are oil-proof as per IP67g (JEM) enabling safe, stable performance even under harsh environments.

The long sensing range of 10 mm 0.394 in type (GP-X22KL) is also available.



Please contact our office for details.



Sensor heads with superior workability and maintainability

Replacement of sensor heads possible

As a result of damage or other mishap rendering maintenance necessary, you can replace only the sensor head leaving the controller as it is.

One-touch connector hook up

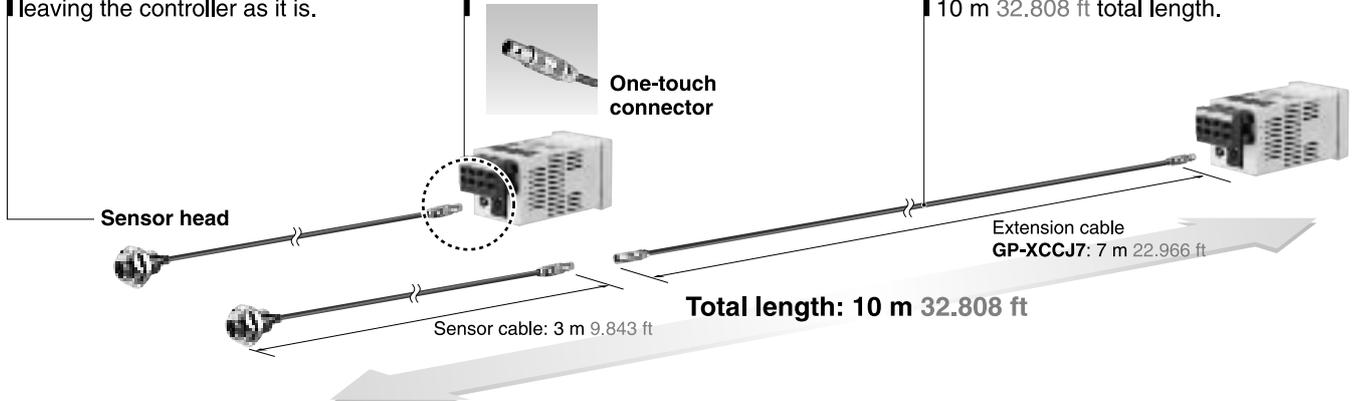
The sensor head and the controller connection is a simple one-touch connector type.



One-touch connector

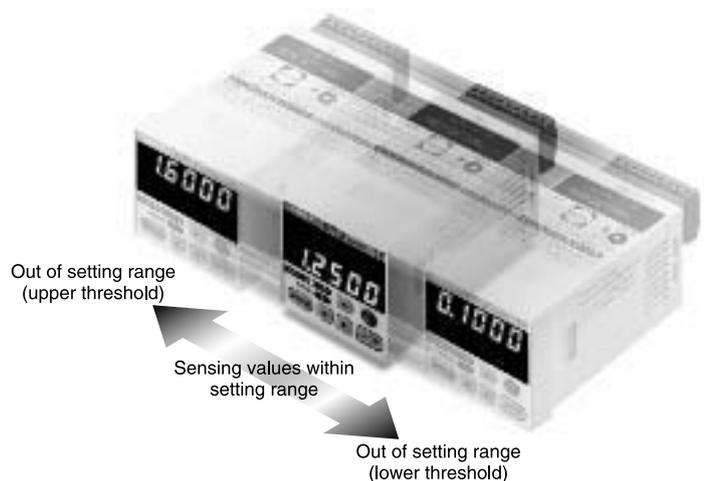
Sensor head extensions possible

Between the sensor head and the controller, a GP-XCCJ7 extension cable (optional) can be used up to a 10 m 32.808 ft total length.



The 5-digit, dual, 2-color digital display offers great visibility

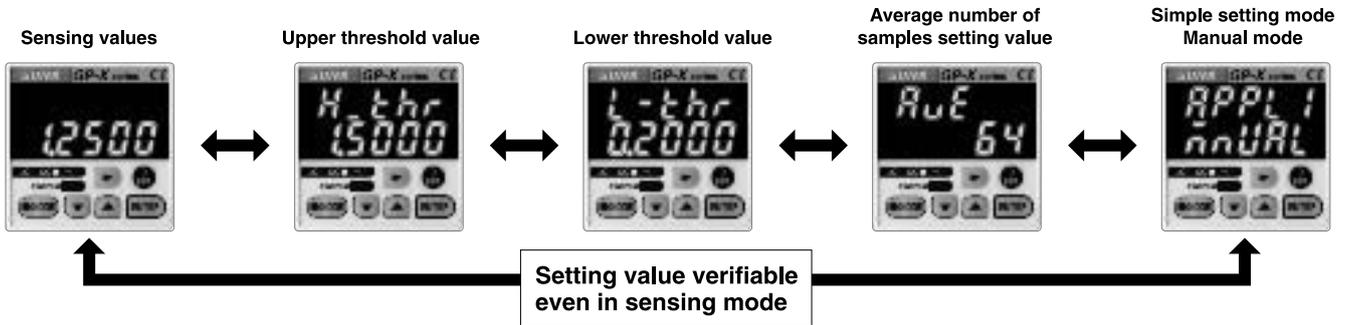
If the measurement results fall within the setting range (GO), they will appear on the lower digital display in green. If they are out of range (HI, LO), they will be displayed in the upper digital display in orange. The display position and color change allows for accurate visibility even for momentary changes.



GP-X

Digital input display enabling easy setting

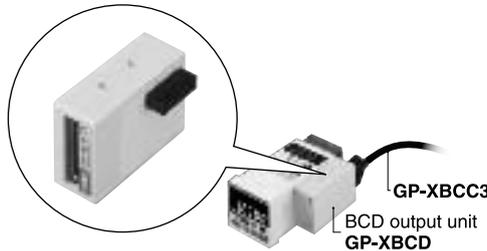
Its dual digital display enables numerical setting while verifying setting items for each mode. Even when sensing, it enables the verification of the main settings.



BCD output unit GP-XBCD (Optional)

• 20 kHz high-speed data output

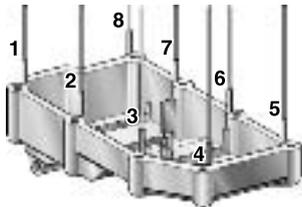
The measurement data can be processed quickly in the PLC.
(Sampling rate: 20 kHz)



Cable with connector on one end for BCD output unit
GP-XBCC3 (Optional)
Cable length: 3 m 9.843 ft
[Controller side: BCD connector]
[Output side: Multi-core cable]

• Mutual interference prevention function

The sensor head can be made interference prevention by linking up to 8 controllers via an interference prevention output cable and shifting the oscillation timing. This enables precise measurements to be obtained even in cases where many sensor heads are crowded in the same area.



• 4 types of selectable memory functions

The setting data can be processed in 4 types of memory when measuring. This function enables either the changing of the workpiece, the sensing of multiple products or sensing after product changeover to be done smoothly.

• Removable type terminal block

It is equipped with a removable type European terminal block very convenient during assembly, when dividing the equipment into segments or when performing maintenance. It also features an reverse insertion prevention construction.

European terminal block



• 4 types of measurement modes available

Measurement modes compatible to the most widely used applications are available. Because of this, inputting setting values can be done with ease. Please select the most appropriate mode to suit your specific application.

(Manually set mode)



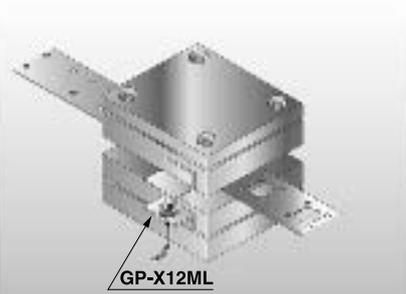
(Stroke end sensing mode)



(Rotation / eccentricity / vibration sensing mode)

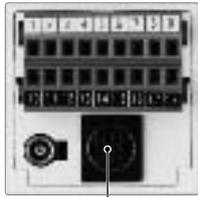


(Height sensing mode)

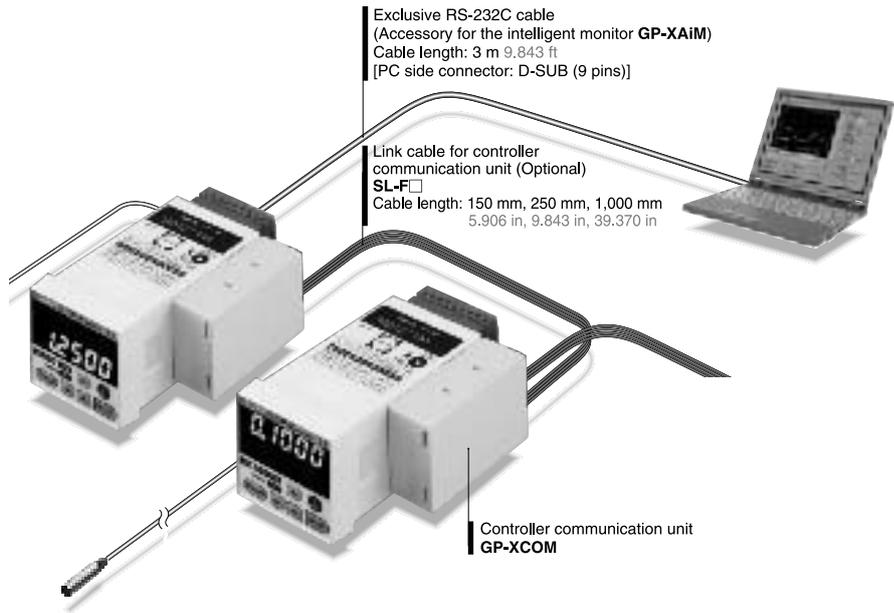


The RS-232C communication connector is standard equipment

It is capable of various controls such as saving measurement data to PC and the controller's inputted settings and loading stored memory.



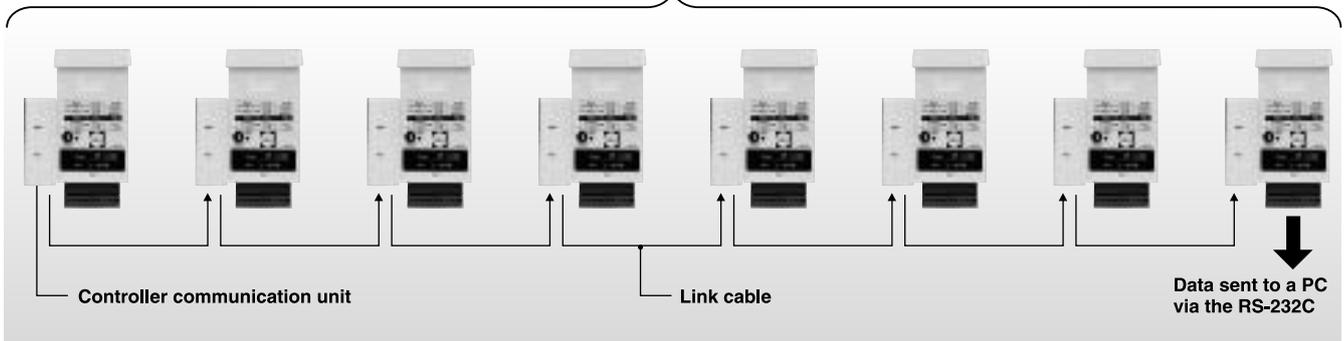
Connector for RS-232C communication



Datalink between sensors possible

The controller communication unit **GP-XCOM** (optional) can be linked to up to 8 controllers and load via just one RS-232C cable each controller settings and measurement data to a PC.

Maximum of eight units



An intelligent monitor (GP-XAiM) optimal for collecting and analyzing measurement data is also available

Coming soon

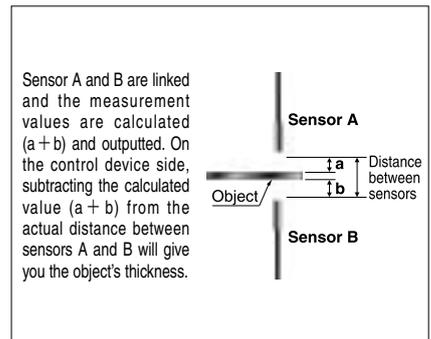
An intelligent monitor capable of the settings for each measurement conditions and waveform display monitoring. It can perform waveform monitoring, which could until now only be done by the oscilloscope, as well as the simple loading and saving onto a PC of settings for each condition and function. (Exclusive RC-232C cable is attached.)



Enables sensors data comparisons and calculations

3-value judgment output for calculating measurement data conformity and calculation results between 2 interconnected controllers is rendered possible.

The calculation function equipment renders digital panel controllers unnecessary.



GP-X

ORDER GUIDE

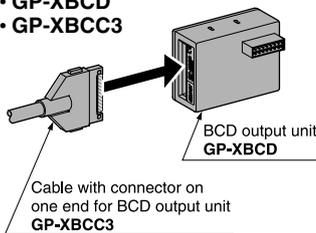
| Type | Appearance (mm in) | | Sensing range | Set model No. (Sensor head model No.) | Comparative output |
|-------------------------------|--------------------|------------|----------------------------|--|-------------------------------|
| | Sensor head | Controller | | | |
| Non-threaded type sensor head | | | 0 to 0.8 mm 0 to 0.031 in | GP-XC3SE (GP-X3SE)(Note) | NPN open-collector transistor |
| | | | | GP-XC3SE-P (GP-X3SE)(Note) | PNP open-collector transistor |
| | | | 0 to 1 mm 0 to 0.039 in | GP-XC5SE (GP-X5SE)(Note) | NPN open-collector transistor |
| | | | | GP-XC5SE-P (GP-X5SE)(Note) | PNP open-collector transistor |
| | | | 0 to 2 mm 0 to 0.079 in | GP-XC8S (GP-X8S) | NPN open-collector transistor |
| | | | | GP-XC8S-P (GP-X8S) | PNP open-collector transistor |
| Threaded type sensor head | | | 0 to 2 mm 0 to 0.079 in | GP-XC10M (GP-X10M) | NPN open-collector transistor |
| | | | | GP-XC10M-P (GP-X10M) | PNP open-collector transistor |
| | | | 0 to 5 mm 0 to 0.197 in | GP-XC12ML (GP-X12ML) | NPN open-collector transistor |
| | | | | GP-XC12ML-P (GP-X12ML) | PNP open-collector transistor |

Note: High resolution types (GP-XC3S, GP-XC5S: 0.02 % F.S., average number of samples: 64) are available. These products correspond to the Export Trade Administration Act of Japan. Shipping them outside Japan requires special permission from the Japanese government regarding stipulations in Foreign Exchange and Foreign Trade Law. Please contact our office for details.

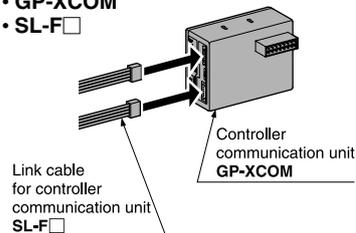
OPTIONS

| Designation | Model No. | Description |
|---|-----------|---|
| BCD output unit | GP-XBCD | This unit outputs measurement values in BCD data format at a high speed. • Sampling frequency : 20 kHz |
| Cable with connector on one end for BCD output unit | GP-XBCC3 | Length: 3 m 9.843 ft Cable for BCD data output unit • 26-core cable with connector on one end |
| Controller communication unit | GP-XCOM | Up to 8 controllers can be linked |
| Link cable for controller communication unit | SL-F150 | Length: 150 mm 5.906 in |
| | SL-F250 | Length: 250 mm 9.843 in |
| | SL-F1000 | Length: 1,000 mm 39.370 in |
| Intelligent monitor | GP-XAiM | Monitoring settings for each measurement condition and measurement waveforms is enabled by way of a PC. • Attached one exclusive RS-232C cable (3 m 9.843 ft length) |
| Extension cable for sensor head | GP-XCCJ7 | Length: 7 m 22.966 ft This cable with connectors is for extensions between the sensor head and controller. |

BCD output unit
Cable with connector on one end for BCD output unit
• GP-XBCD
• GP-XBCC3



Controller communication unit
Link cable for controller communication unit
• GP-XCOM
• SL-F□



Intelligent monitor
• GP-XAiM



Extension cable for sensor head
• GP-XCCJ7



SPECIFICATIONS

Sensor heads

| Type | | Non-threaded type | | | Threaded type | |
|--------------------------------------|--------------------------|--|---------------------------|---------------------------|---|---------------------------|
| | | For 0.8 mm 0.031 in sensing | For 1 mm 0.039 in sensing | For 2 mm 0.079 in sensing | For 2 mm 0.079 in sensing | For 5 mm 0.197 in sensing |
| Item | Model No. | GP-X3SE | GP-X5SE | GP-X8S | GP-X10M | GP-X12ML |
| Sensing range (Note 1) | | 0 to 0.8 mm 0 to 0.031 in | 0 to 1 mm 0 to 0.039 in | 0 to 2 mm 0 to 0.079 in | 0 to 2 mm 0 to 0.079 in | 0 to 5 mm 0 to 0.197 in |
| Standard sensing object | | Stainless steel (SUS304) / Iron sheet 60 × 60 × t 1 mm 2.362 × 2.362 × t 0.039 in | | | | |
| Temperature characteristics (Note 2) | | 0.07 % F.S./°C or less | | | | |
| Environmental resistance | Pollution degree | 3 (Industrial environment) | | | | |
| | Protection | IP67 (IEC), IP67g (JEM) | | | | |
| | Ambient temperature | - 10 to + 55 °C + 14 to + 131 °F, Storage: - 20 to + 70 °C - 4 to + 158 °F | | | | |
| | Ambient humidity | 35 to 85 % RH, Storage: 35 to 85 % RH | | | | |
| | Voltage withstandability | 250 V AC for one min. between all supply terminals connected together and enclosure | | | | |
| | Insulation resistance | 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure | | | | |
| | Vibration resistance | 10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each | | | | |
| | Shock resistance | 500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for five times each | | | | |
| Material | Enclosure | Stainless steel (SUS303) | | | | Brass (Nickel plated) |
| | Cable protector | PP | | | | |
| | Sensing parts | ABS | PAR | ABS | | PA |
| Cable | | Connector attached high frequency coaxial cable, 3 m 9.843 ft long (Note 3) | | | | |
| Cable extension | | Extension up to total 10 m 32.808 ft is possible with the optional cable | | | | |
| Weight (Note 4) | | 40 g approx. | 40 g approx. | 40 g approx. | 50 g approx. | 45 g approx. |
| Accessories | | | | | Nut: 2 pcs., Toothed lock washer: 1 pc. | |

Notes: 1) The sensing range is specified for the standard sensing object.

2) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and controller.

3) For the flexible cable type, please contact our office.

4) The given weight of the threaded type sensor head is the value including the weight of the nuts and the toothed lock washer.

GP-X

SPECIFICATIONS

Controllers

| Type | NPN output | PNP output | |
|--------------------------------------|--|--|--|
| Item | GP-XC□ | GP-XC□-P | |
| Supply voltage | 24 V DC ± 10 % Ripple P-P 10 % or less | | |
| Current consumption | 150 mA or less | | |
| Resolution (Note 1) | GP-XC3SE / GP-XC5SE : 0.04 % F.S. (64 times average processing) GP-XC8S / GP-XC10M / GP-XC12ML : 0.02 % F.S. (64 times average processing) | | |
| Sampling frequency | 40 kHz (25 μs) | | |
| Linearity (Note 1) | Within ± 0.3 % F.S. | | |
| Temperature characteristics (Note 2) | 0.07 % F.S./°C or less | | |
| Analog voltage output | Output voltage: - 5 to + 5 V (Note 3), Output impedance: 100 Ω approx. | | |
| Response time | 75 μs (maximum speed) | | |
| Comparative output (HI, GO, LO) | NPN open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and 0 V) • Residual voltage: 1.6 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) | PNP open-collector transistor • Maximum source current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and + V) • Residual voltage: 1.6 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) | |
| Utilization category | DC-12 or DC-13 | | |
| Output number | HI / GO / LO 3 value output | | |
| Output operation | HI : ON when measured value > the upper limit value GO: ON when upper limit value ≥ measured value ≥ lower limit value LO : ON when lower limit value > measured value | | |
| Short-circuit protection | Incorporated | | |
| External input | Photocoupler input • Input current: 9 mA or less • Operating voltage: ON voltage 17 V or more (between + 24 V and input) OFF voltage 4 V or less (between + 24 V and input) • Input impedance: 5 kΩ approx. | Photocoupler input • Input current: 9 mA or less • Operating voltage: ON voltage 17 V or more (between 0 V and input) OFF voltage 4 V or less (between 0 V and input) • Input impedance: 5 kΩ approx. | |
| Serial I/O | RS-232C | | |
| Zero-set setting method | Push button setting / External input setting | | |
| Indicator | MODE | Orange LED (lights up when in mode status) | |
| | HI | Orange LED (lights up when the upper limit value is exceeded) | |
| | GO | Green LED (lights up when within the upper and lower limit value) | |
| | LO | Orange LED (lights up when less than the lower limit value) | |
| TIMING | Green LED (lights up as per the external or internal trigger timing) | | |
| Upper level digital display part | 5 digit orange LED (display of numerical values out of upper and lower limit value) | | |
| Lower level digital display part | 5 digit green LED (display of numerical values within the upper and lower limit value) | | |
| Environmental resistance | Pollution degree | 3 (Industrial environment) | |
| | Ambient temperature | 0 to + 50 °C + 32 to + 122 °F (No dew condensation), Storage: 0 to + 50 °C + 32 to + 122 °F | |
| | Ambient humidity | 35 to 85 % RH, Storage: 35 to 85 % RH | |
| | EMC | EN 61000-6-2, EN 61000-6-4 | |
| | Vibration resistance | 10 to 55 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each | |
| Shock resistance | 100 m/s ² acceleration (10 G approx.) in X, Y and Z directions for five times each | | |
| Material | Enclosure: Polycarbonate | | |
| Weight | 120 g approx. | | |
| Accessory | ATA4811 (Controller mounting frame): 1 set | | |

Notes: 1) This value was obtained at a constant + 25 °C + 77 °F.

2) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and controller.

3) Adjusted to a 0 to + 5 V factory setting.

BCD output unit

| Model No. | GP-XBCD |
|---|--|
| Current consumption | 20 mA or less |
| Output (5 digits BCD, Polarity indication, VALID) | N-channel MOSFET open drain • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and GND) • Residual voltage: 1 V or less (at 50 mA sink current) |
| Hold input | Non-voltage contact or NPN open-collector transistor input • Low: 0 to 1 V • High: Open |
| Material | Enclosure: ABS |
| Weight | 30 g approx. |
| Accessory | Mounting bracket [Stainless steel (SUS304)]: 1 pc. |

Note: Connects to the control device with **GP-XBCC3** cable with connector on one end for BCD output unit (3 m 9.843 ft cable length, optional).

Controller communication unit

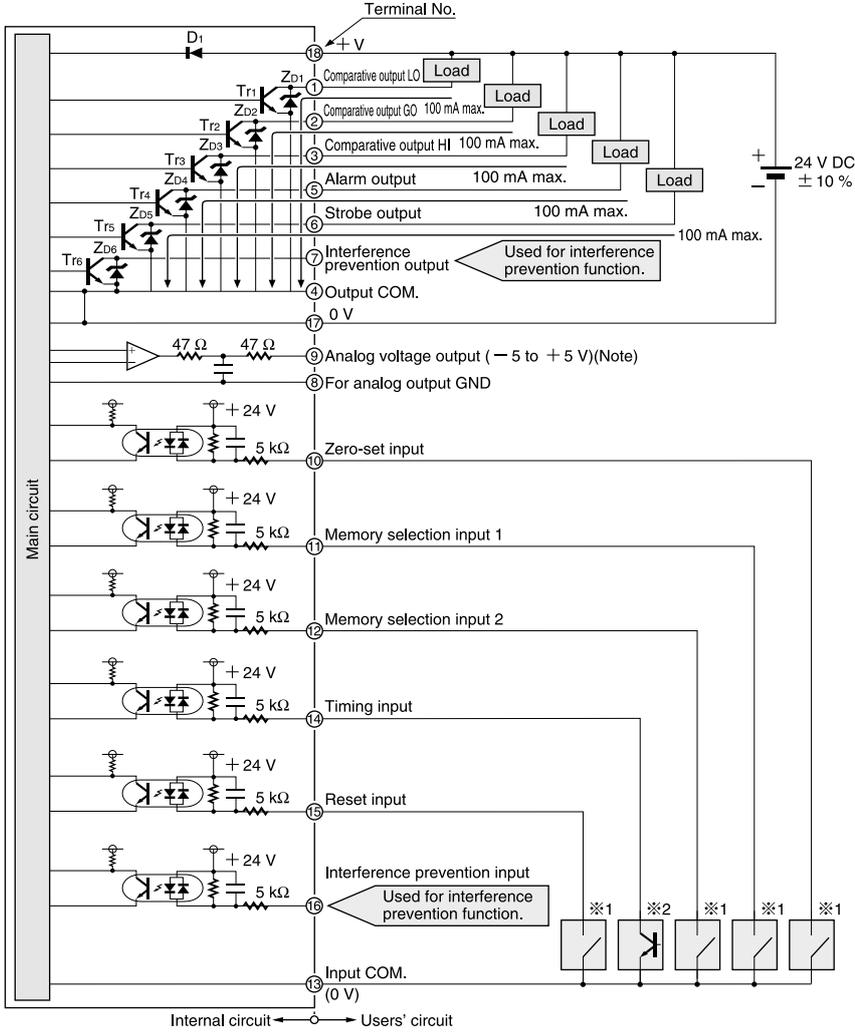
| Model No. | GP-XCOM |
|---------------------|--|
| Current consumption | 5 mA or less |
| Material | Enclosure: ABS |
| Weight | 20 g approx. |
| Accessory | Mounting bracket [Stainless steel (SUS304)]: 1 pc. |

Note: Each **GP-XCOM** is connected using a link cable for controller communication units (**SL-F□**, optional).

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type controller

I/O circuit diagram

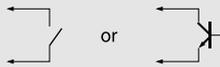


Note: Devices connected to the analog voltage output must have an input impedance set at 1 MΩ or more.

Symbols ... D1: Reverse supply polarity protection diode
ZD1 to ZD6: Surge absorption zener diode
Tr1 to Tr6: NPN output transistor

※1

Non-voltage contact or NPN open-collector transistor



• Zero-set input, reset input, memory selection input
Low (0 to 4 V): Effective
High (+ V or open): Ineffective

※2

NPN open-collector transistor



• Timing input
Low (0 to 4 V): Effective
High (+ V or open): Ineffective

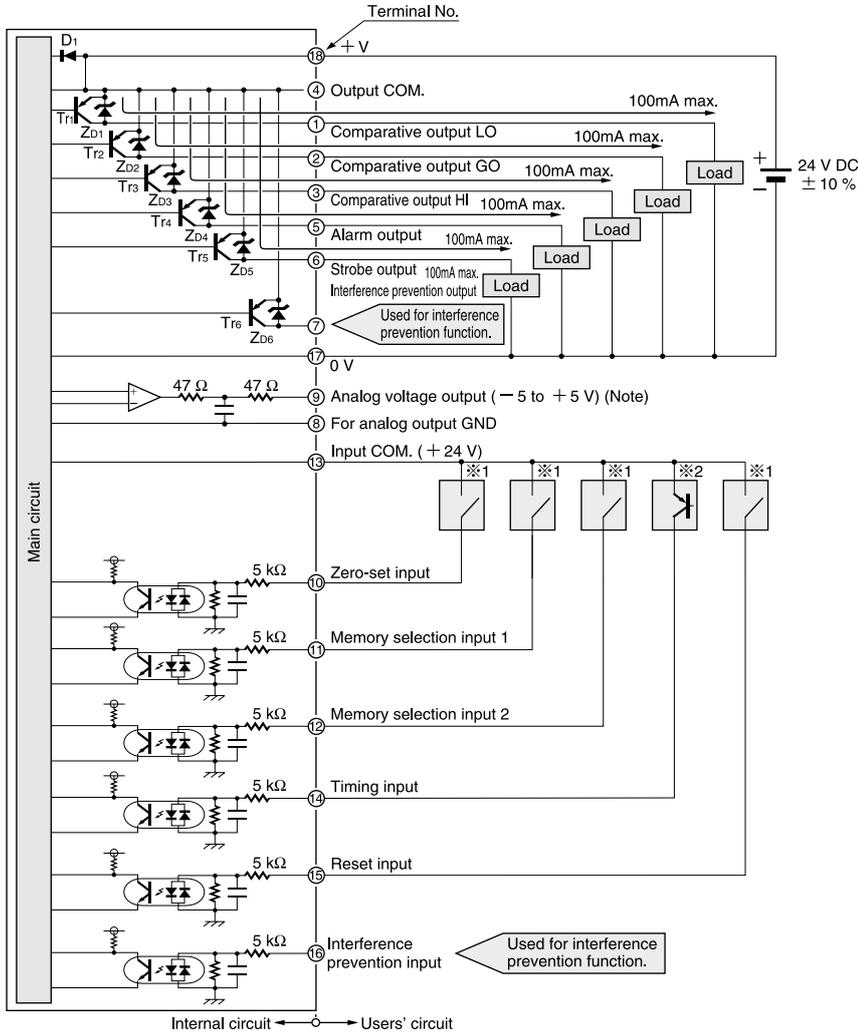
Memory selection input

| Memory No. | Memory selection 1 | Memory selection 2 |
|------------|--------------------|--------------------|
| 0 | High | High |
| 1 | Low | High |
| 2 | High | Low |
| 3 | Low | Low |

I/O CIRCUIT AND WIRING DIAGRAMS

PNP output type

I/O circuit diagram

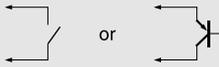


Note: Devices connected to the analog voltage output must have an input impedance set at 1 MΩ or more.

Symbols ... D1: Reverse supply polarity protection diode
 ZD1 to ZD6: Surge absorption zener diode
 Tr1 to Tr6: PNP output transistor

※1

Non-voltage contact or PNP open-collector transistor



• Zero-set input, reset input, memory selection input
 Low (0 V or open): Ineffective
 High (+17 to +24 V): Effective

※2

PNP open-collector transistor



• Timing input
 Low (0 V or open): Ineffective
 High (+17 to +24 V): Effective

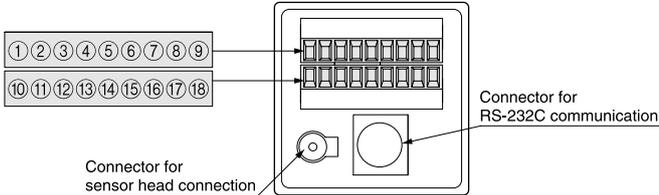
Memory selection input

| Memory No. | Memory selection 1 | Memory selection 2 |
|------------|--------------------|--------------------|
| 0 | Low | Low |
| 1 | High | Low |
| 2 | Low | High |
| 3 | High | High |

I/O CIRCUIT AND WIRING DIAGRAMS

Controller

Terminal arrangement



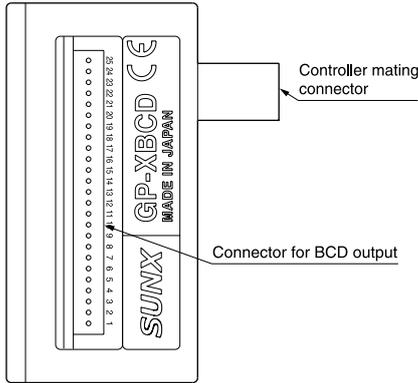
| Terminal No. | Description |
|--------------|--------------------------------|
| ① | Comparative output LO |
| ② | Comparative output GO |
| ③ | Comparative output HI |
| ④ | Output COM. |
| ⑤ | Alarm output |
| ⑥ | Strobe output |
| ⑦ | Interference prevention output |
| ⑧ | For analog output GND |
| ⑨ | Analog output |

| Terminal No. | Description |
|--------------|-------------------------------|
| ⑩ | Zero-set input |
| ⑪ | Memory selection input 1 |
| ⑫ | Memory selection input 2 |
| ⑬ | Input COM. |
| ⑭ | Timing input |
| ⑮ | Reset input |
| ⑯ | Interference prevention input |
| ⑰ | 0 V |
| ⑱ | +V |

BCD output unit

Connector pin position and cable color

| Connector pin No. | Cable | | Signal | Description | |
|-------------------|--------------|----------|--------|------------------------|--|
| | Sheath color | ID mark | | | |
| ① | Orange | Red: 1 | A0 | 1 × | Measurement value to the 10 ⁰ digit |
| ② | Orange | Black: 1 | B0 | 2 × | |
| ③ | Gray | Red: 1 | C0 | 4 × | |
| ④ | Gray | Black: 1 | D0 | 8 × | |
| ⑤ | White | Red: 1 | A1 | 1 × | Measurement value to the 10 ¹ digit |
| ⑥ | White | Black: 1 | B1 | 2 × | |
| ⑦ | Yellow | Red: 1 | C1 | 4 × | |
| ⑧ | Yellow | Black: 1 | D1 | 8 × | |
| ⑨ | Pink | Red: 1 | A2 | 1 × | Measurement value to the 10 ² digit |
| ⑩ | Pink | Black: 1 | B2 | 2 × | |
| ⑪ | Orange | Red: 2 | C2 | 4 × | |
| ⑫ | Orange | Black: 2 | D2 | 8 × | |
| ⑬ | Gray | Red: 2 | A3 | 1 × | Measurement value to the 10 ³ digit |
| ⑭ | Gray | Black: 2 | B3 | 2 × | |
| ⑮ | White | Red: 2 | C3 | 4 × | |
| ⑯ | White | Black: 2 | D3 | 8 × | |
| ⑰ | Yellow | Red: 2 | A4 | 1 × | Measurement value to the 10 ⁴ digit |
| ⑱ | Yellow | Black: 2 | B4 | 2 × | |
| ⑲ | Pink | Red: 2 | C4 | 4 × | |
| ⑳ | Pink | Black: 2 | D4 | 8 × | |
| ㉑ | Orange | Red: 3 | POLE | Polarity signal output | High (OFF): +, Low (ON): - |
| ㉒ | Orange | Black: 3 | VALID | VALID output | Low (ON) when the data output is enabled |
| ㉓ | Gray | Red: 3 | HOLD | Hold input | This input is to maintain the external data output. The data output is maintained during low (ON). |
| ㉔ | Gray | Black: 3 | GND | Ground | ————— |
| ㉕ | White | Red: 3 | GND | Ground | ————— |
| — | White | Black: 3 | — | Not connected | Not used |



Note: The shield wire is connected externally at 0 V.

GP-X

PRECAUTIONS FOR PROPER USE



This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

- The sensor head and controller are adjusted in order to conform to the default specification linearity.
- In the event of replacing sensor heads, input the sensor head's characteristic code and conduct 3-point correction (calibration).
- Should you use an extension cable, turn the sensor head cable length selection switch located on the back of the controller to '3 m + 7 m 9.843 ft + 22.966 ft'. Then reintroduce the power supply and conduct 3-point correction (calibration).

Conditions in use for CE conformity

- This sensor is a CE conformity product complying with EMC Directive. The harmonized standard with regard to immunity that applies to this product is EN 61000-6-2 and the following conditions must be met to conform to that standard.

Conditions

- The controller should be connected less than 10 m 32.808 ft from the power supply.
- The signal line to connect with the controller should be less than 30 m 98.425 ft.
- A ferrite clamp must be mounted within 10 mm 0.394 in from connector fitted onto the **GP-XBCC3** cable with connector on one end for BCD output units.

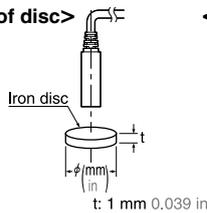
The EN 50082-2 that previously applied to the products for conforming to EMC Directive was replaced by EN 61000-6-2 starting April 1st, 2002.

Linearity in case of disc-shaped or cylindrical objects

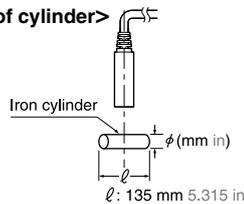
- In case the sensing object is disc-shaped or cylindrical, the linearity varies with the sensing object size. In the event the sensing object is larger than the sizes indicated in the table below, the linearity specification (within $\pm 0.3\%$ F.S) is satisfied by performing zero-adjustment and span adjustment when in contact using the scaling function.

| Sensor head | Disc diameter ϕ (mm in) | Cylinder diameter ϕ (mm in) |
|-----------------|------------------------------|----------------------------------|
| GP-X3SE | 6 0.236 | 16 0.630 |
| GP-X5SE | 8 0.315 | 16 0.630 |
| GP-X8S | 12 0.472 | 50 1.969 |
| GP-X10M | 12 0.472 | 50 1.969 |
| GP-X12ML | 25 0.984 | 55 2.165 |

<In case of disc>



<In case of cylinder>

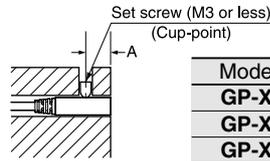


Mounting sensor head

- The tightening torque should be under the value given below.

Mounting with set screw

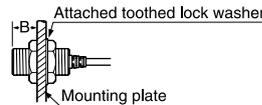
- Make sure to use an M3 or smaller set screw having a cup-point.



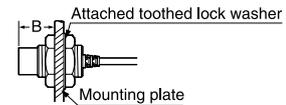
| Model No. | A (mm in) | Tightening torque |
|----------------|------------------------|-------------------|
| GP-X3SE | 4 to 16 0.157 to 0.630 | 0.10 N·m or less |
| GP-X5SE | 5 to 16 0.197 to 0.630 | 0.44 N·m or less |
| GP-X8S | | 0.58 N·m or less |

Mounting with nut

<GP-X10M>



<GP-X12ML>



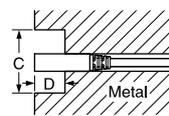
| Model No. | B (mm in) | Tightening torque |
|-----------------|------------------|-------------------|
| GP-X10M | 7 0.276 or more | 9.8 N·m or less |
| GP-X12ML | 14 0.551 or more | 20 N·m or less |

Distance from surrounding metal

- As metal around the sensor head may affect the sensing performance, pay attention to the following points.

<Embedding of the sensor head in metal>

- Since the analog output may change if the sensor head is completely embedded in metal, keep the minimum distance specified in the table below.

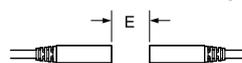


| Sensor head | C (mm in) | D (mm in) |
|-----------------|----------------------|-----------|
| GP-X3SE | $\phi 10 \phi 0.394$ | 3 0.118 |
| GP-X5SE | | |
| GP-X8S | $\phi 18 \phi 0.709$ | |
| GP-X10M | $\phi 14 \phi 0.551$ | 14 0.551 |
| GP-X12ML | $\phi 50 \phi 1.969$ | |

Mutual interference

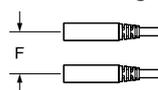
- If several sensor heads are mounted close together, some specifications may not be satisfied. Therefore, proceed with the interference prevention function enabled. The interference prevention function eliminates interference among sensors by alternating sensor oscillations. Contact our office for details about time charts etc. If not using the interference prevention function, leave a distance more than the values given below.

<Face to face mounting>



| Sensor head | E (mm in) | F (mm in) |
|-----------------|-----------|-----------|
| GP-X3SE | 15 0.591 | 9 0.354 |
| GP-X5SE | 30 1.181 | 11 0.433 |
| GP-X8S | 40 1.575 | 15 0.591 |
| GP-X10M | 40 1.575 | 15 0.591 |
| GP-X12ML | 170 6.693 | 50 1.969 |

<Parallel mounting>



PRECAUTIONS FOR PROPER USE

Sensing range

- The specified sensing range is specified for the standard sensing object [stainless steel (SUS304) / iron, 60 × 60 × t 1 mm 2.362 × 2.362 × t 0.039 in]. For sensing metals other than the standard sensing objects, use the correction coefficient stated below as a guideline. Verify with the actual sensor before using.

Correction coefficient

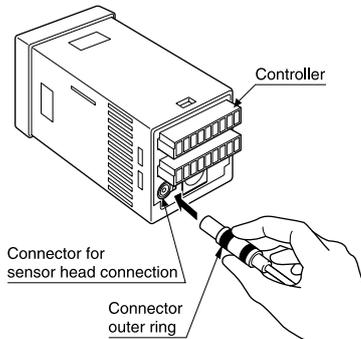
| Sensor head | GP-X3SE | GP-X10M |
|--------------------------------|-------------|----------|
| Metal | GP-X5SE | GP-X12ML |
| GP-X8S | | |
| Stainless steel (SUS304), Iron | 1 | |
| Aluminum | 0.5 approx. | |

Connection of sensor head and controller

- Make sure that the power supply is off while connecting the sensor head to the controller.

Connection

- Hold the sensor head's connector by the outer ring and insert it into the connector provided on the controller for sensor head connection. Insert till you hear a click sound.

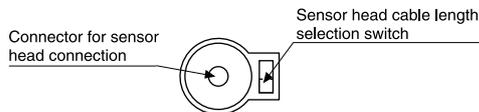


Removing

- When removing, hold the connector by the outer ring and pull it straight out.

Cable extension for sensor head

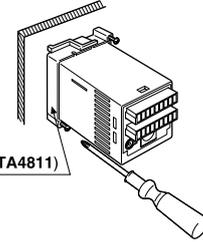
- When using a sensor head extension cable, turn the sensor head cable length selection switch side to the controller's sensor head connector to '3 m + 7 m 9.843 ft + 22.966 ft' with the power supply is off. After switching, reintroduce the power supply.



UP side: Standard (3 m 9.843 ft) + Extension (7 m 22.966 ft)
DOWN side: Standard (3 m 9.843 ft) (factory shipment setting)

Mounting controller

- Use the attached controller mounting frame (ATA4811) and mount the controller onto the panel by fastening the frame's screws.



Controller mounting frame (ATA4811)

- Refer to the 'DIMENSIONS' (p.984) for the panel cut dimension.
- The mountable panel thickness is 1 to 5 mm 0.039 to 0.197 in. However, if using a controller communication unit or BCD output unit, make the panel thickness between 1 to 2.5 mm 0.039 to 0.098 in.

Wiring

- Make sure that the power supply is off while wiring.
- Take care that wrong wiring will damage the sensor head or the controller.
- Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of the sensor head or the controller, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Make sure to use an isolation transformer for the power supply. If an auto-transformer (single winding transformer) is used, this product or the power supply may get damaged.
- In case a surge is generated in the used power supply, connect a surge absorber to the supply and absorb the surge.
- The analog voltage output does not incorporate a short-circuit protection circuit. Do not directly connect a power supply or a capacitive load.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

Others

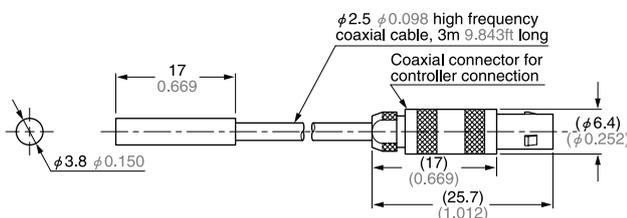
- Do not use during the initial transient time (2 sec. approx.) after the power supply is switched on.
- This sensor is suitable for indoor use only.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in direct contact with water, oil, grease, or organic solvents, such as, thinner, etc.

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from the SUNX website: <http://www.sunx.co.jp/>

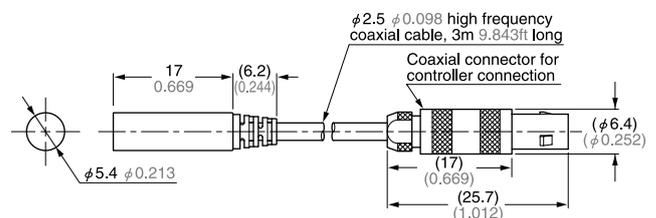
GP-X3SE

Sensor head



GP-X5SE

Sensor head

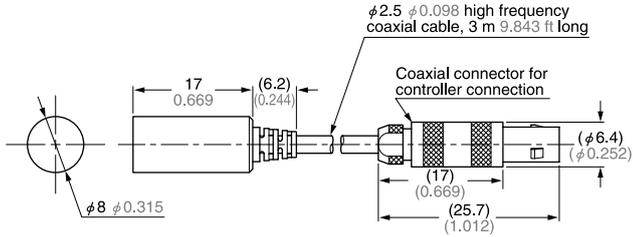


GP-X

DIMENSIONS (Unit: mm in)

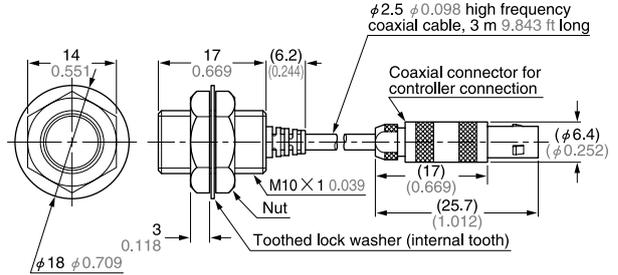
GP-X8S

Sensor head



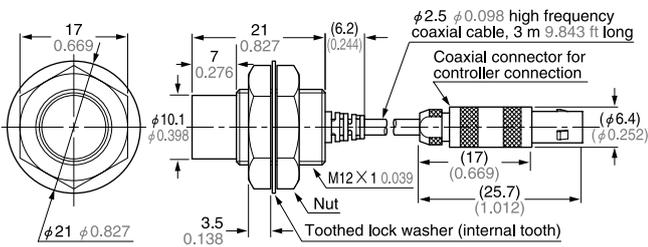
GP-X10M

Sensor head



GP-X12ML

Sensor head

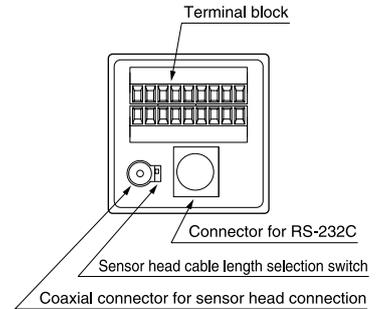
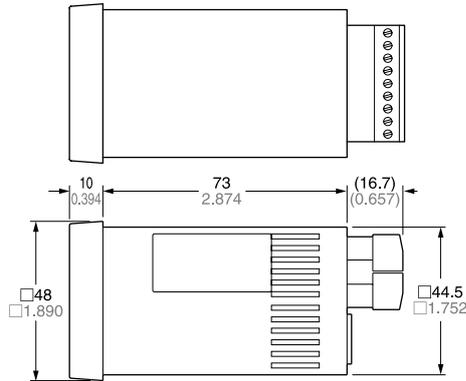
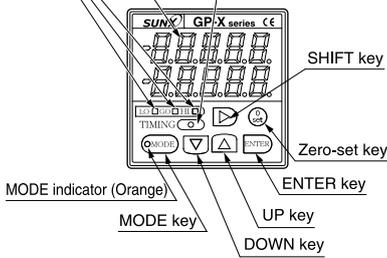


Controller

Comparative output operation indicator (Orange / Green / Orange)

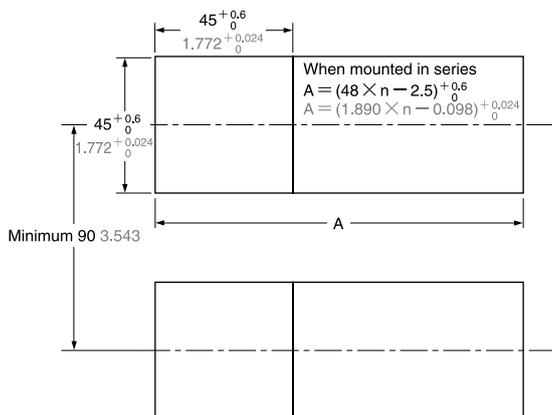
5-digit, dual numerical display (Orange / Green)

Timing indicator (Green)



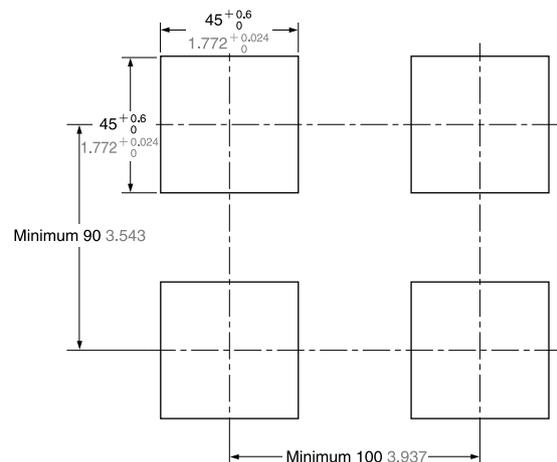
Panel cut-out dimensions

<When BCD output unit / controller communication unit not mounted>



Note: The panel thickness should be 1 to 5 mm 0.039 to 0.197 in.

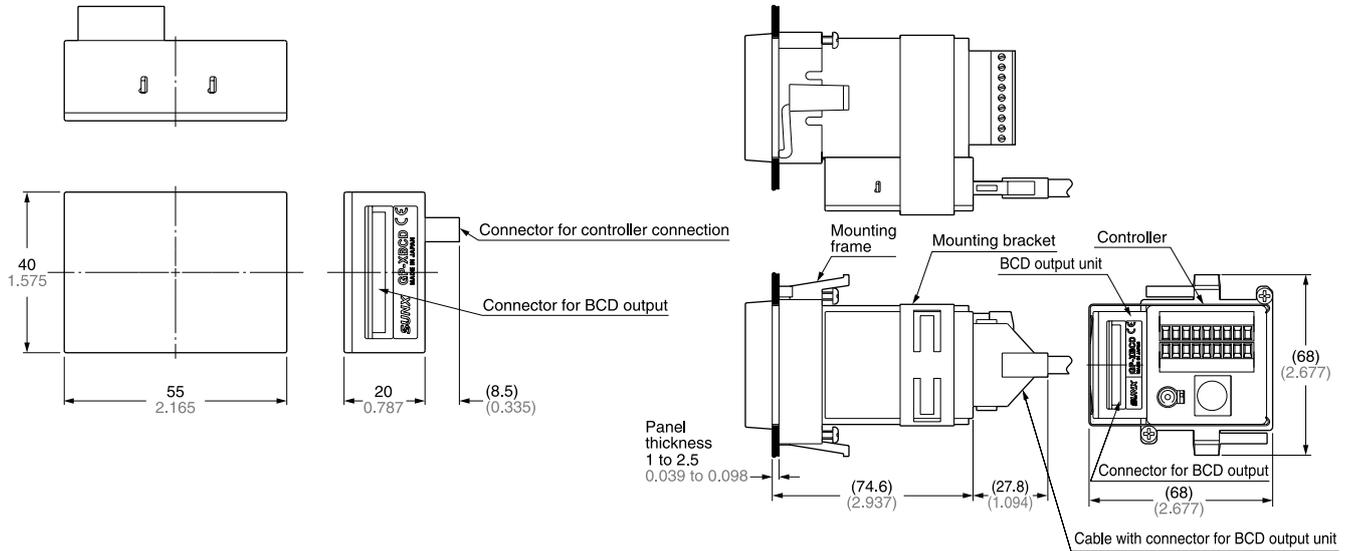
<When BCD output unit / controller communication unit mounted>



Note: The panel thickness should be 1 to 2.5 mm 0.039 to 0.098 in.

DIMENSIONS (Unit: mm in)

GP-XBCD BCD output unit (Optional)



GP-XCOM Controller communication unit (Optional)

